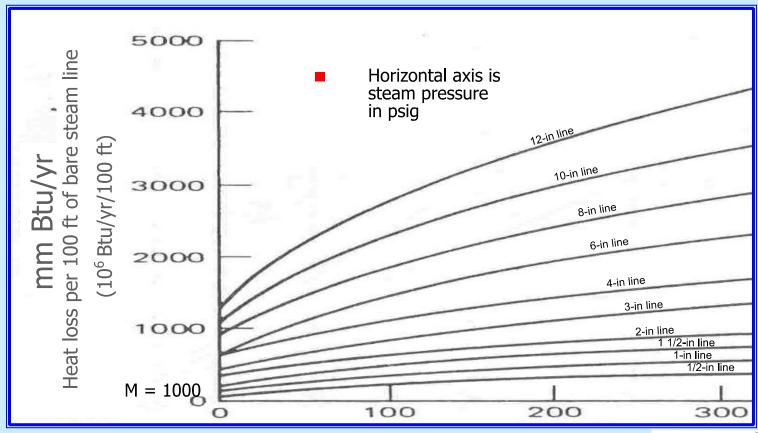


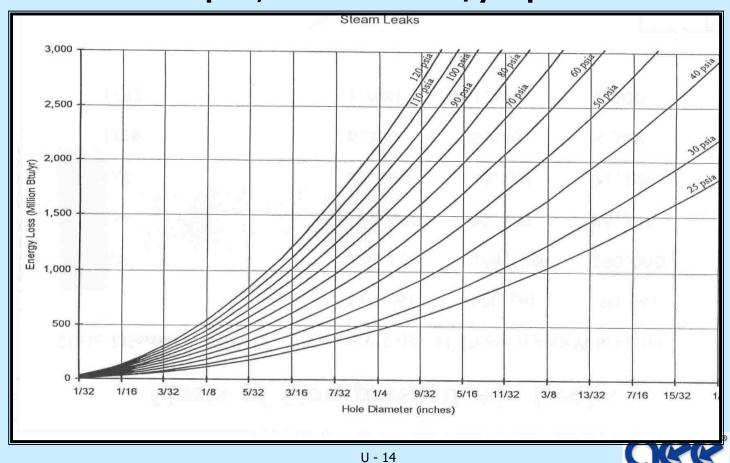
Energy Loss from Uninsulated Pipes

steam pressure in psig, for 8760 h/yr operation, per 100 feet of pipe





Cost of Steam Leaks in psia, and for 8760 h/yr operation



Compressed Air Leaks Table in psig, and for 8760 h/yr operation

Costs of Compressed Air Leaks

| Hole Diameter (in) | Energy Loss at Pressure (kWh/year) | | |
|--------------------|------------------------------------|---------|---------|
| | 110 psi | 100 psi | 90 psi |
| 3/8 | 226,100 | 208,100 | 190,000 |
| 1/4 | 100,500 | 92,500 | 86,300 |
| 1/8 | 25,100 | 23,100 | 21,100 |
| 1/16 | 6,300 | 5,800 | 5,300 |
| 1/32 | 1,600 | 1,400 | 1,300 |
| | | | |

